

1/3

FIG. 1

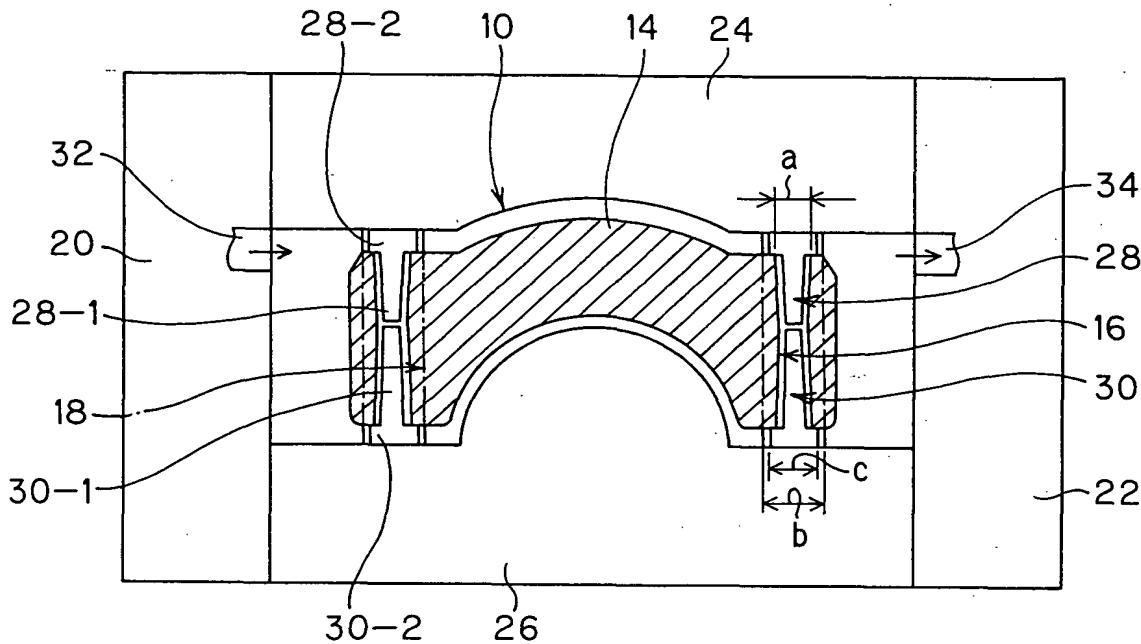
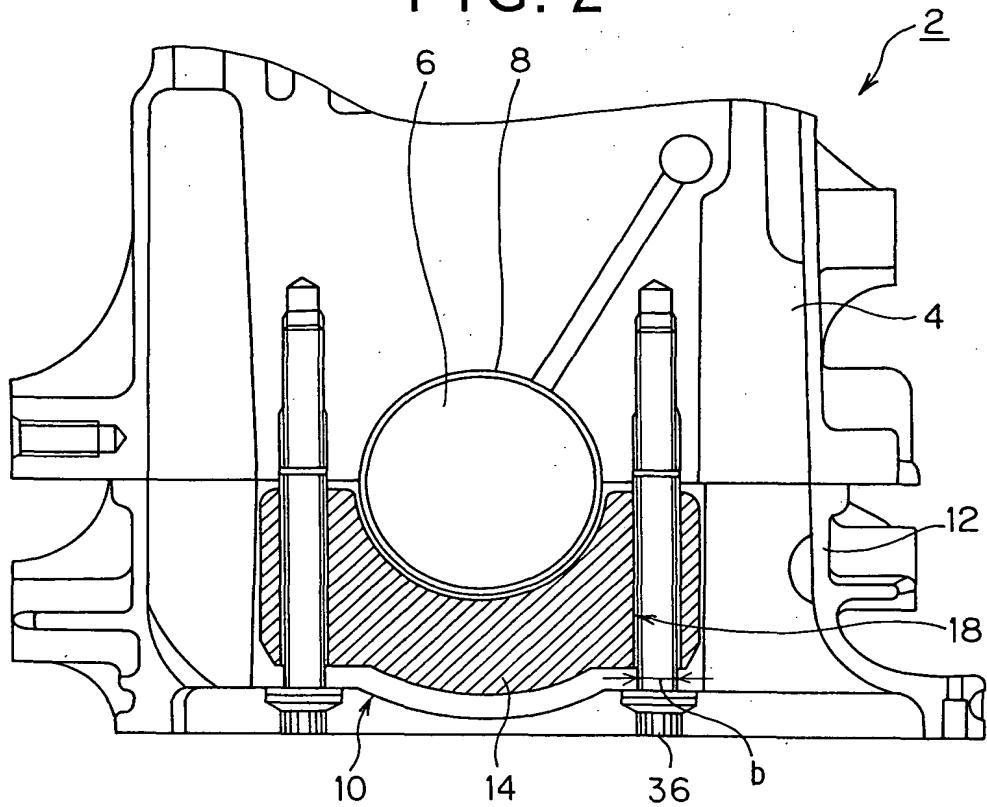


FIG. 2



Title: METHOD FOR MANUFACTURING A CRANKSHAFT SUPPORTER
Inventor(s): Makoto NAKAMURA
Serial No.: Unknown
Docket No.: Saigoh C-302

2/3

FIG. 3

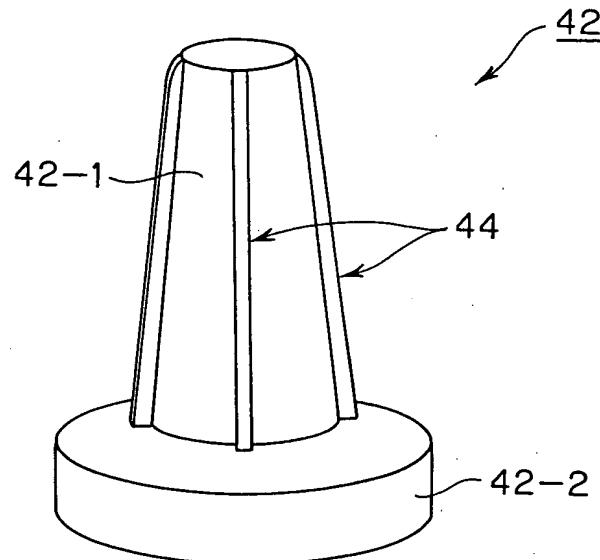
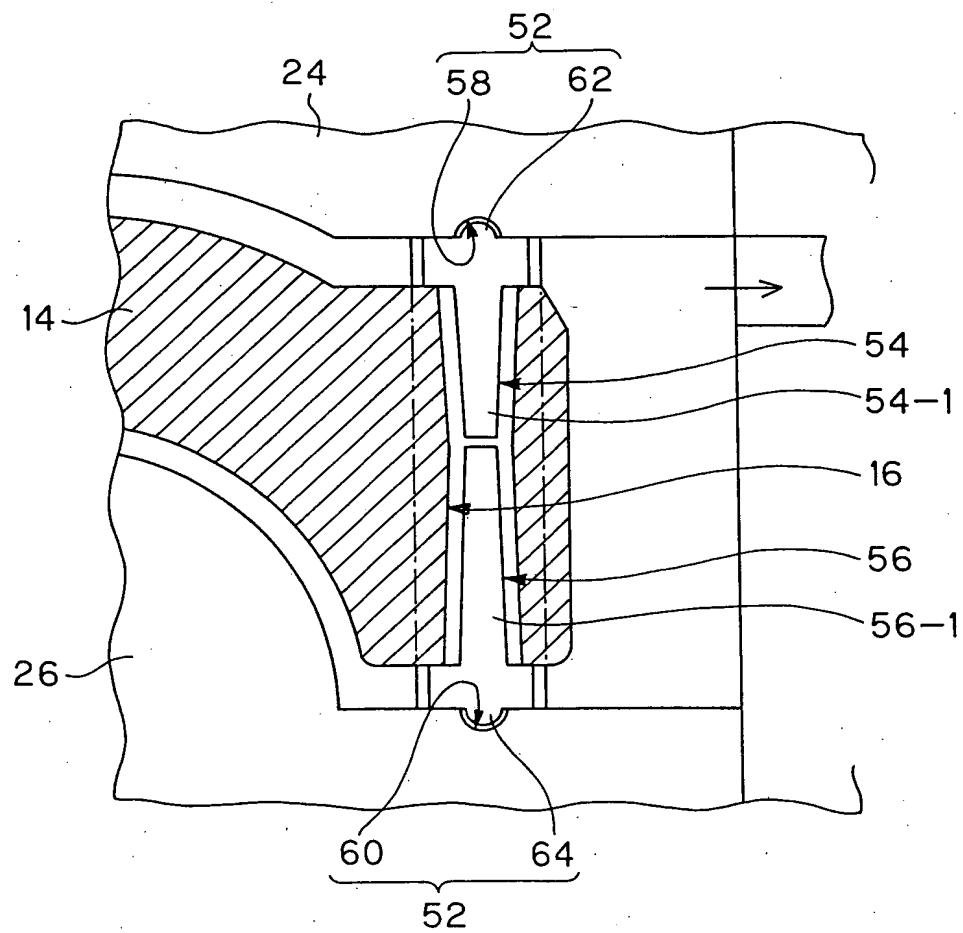


FIG. 4



Title: METHOD FOR MANUFACTURING A CRANKSHAFT SUPPORTER
Inventor(s): Makoto NAKAMURA
Serial No.: Unknown
Docket No.: Saigoh C-302

3/3

FIG. 5
PRIOR ART

